

BESSEY® All Steel Clamps

J Series Step-Over Clamps



Simply better.

Your benefits at a glance:

1 Extremely sturdy

The return rail lets the J clamps "step-over" the lip on channel iron, angle-iron, I-beam or other obstructions.

2 BESSEY® MorPad

MorPad tilts to 35°. Patented construction extends clamp life at full capacity.

3 Forged sliding arm

Forged sliding arm is made from tempered, drop-forged steel for long service life.

4 Tempered spindle

Heat treated, high carbon Acme threaded screw - tempered and quenched to give greater load capacity with longer service life. Spatter resistant.

5 Sturdy Tommy bar

High-strength electro-galvanized sliding pin T-handle - rounded ends for comfort, size engineered to load capacity.



Ball-in-socket technology means greatly extended clamp life and, at full pressure ... by BESSEY®. Patented.



Catalog Number	Throat Depth	Clamping Capacity	Clamping Force	Rail Step-Over
Light duty clamp (J18)				
J18-8	4 3/4"	10"	880 lbs	2 1/4"

- Comes with standard swivel pad that is built for solid and dependable performance



Catalog Number	Throat Depth	Clamping Capacity	Clamping Force	Rail Step-Over
Regular duty clamp (2400J) with MorPad				
2400J-12	5 1/2"	12"	2660 lbs	4"
Heavy Duty (4800J) with MorPad				
4800J-20	7"	20"	4880 lbs	6"

- Ergonomic grip is standard equipment on 2400J series
- Hex head (19 mm) is standard on 4800J-20



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